

## Vacuum Systems

Vacuum Systems are a combination of steam ejectors and condensers in order to create low vacuum pressures. As the compression ratio of a single stage steam ejector is limited, the arrangement of more than one ejector with condensers between them can result low vacuums.

<u>General Usage</u>	<u>Typical Applications in Industries</u>
When low vacuum pressure is required and it is not achievable by means of a single stage steam ejector.	<ul style="list-style-type: none"> <li>❖ Creating the vacuum pressure of condensers in <u>power plants</u></li> <li>❖ <u>chemical reactors</u> working under vacuum</li> <li>❖ Drying under vacuum in chemical process industries like <u>food, pharmaceutical, agricultural, textile, paper &amp; pulp</u></li> <li>❖ Vacuum distillation in <u>oil refining</u></li> <li>❖ Crystallization in <u>chemical, food and pharmaceutical industry</u></li> <li>❖ Deodorization in <u>edible oil industry</u></li> <li>❖ Degassing and deaeration in <u>food industry, plastic extrusion, high quality steel alloy production, oil and beverage production</u></li> <li>❖ Evaporating in <u>food and beverage industry, pharmaceutical industry, sulfate process</u></li> <li>❖ Rectification of <u>crude oil</u></li> </ul>

<u>Advantages</u>	
	<ul style="list-style-type: none"> <li>❖ No moving parts</li> <li>❖ Low maintenance cost</li> <li>❖ working with all types of fluids</li> <li>❖ Long lifetime</li> <li>❖ Safe and reliable operation</li> <li>❖ Manufactured from various materials</li> </ul>

<u>Applicable Materials</u>	<u>Different Arrangements</u>
<ul style="list-style-type: none"> <li>❖ Stainless Steel body</li> <li>❖ Carbon Steel body</li> <li>❖ Brass tubes</li> <li>❖ SS tubes</li> <li>❖ CS tubes</li> <li>❖ Copper tubes</li> </ul>	<ul style="list-style-type: none"> <li>❖ Condensation system with direct contact condenser</li> <li>❖ Condensation with surface condenser</li> <li>❖ Two-stage vacuum system for suction pressure down to approximately 4 kPa</li> <li>❖ Three-stage vacuum system for suction pressure down to approximately 1 kPa</li> <li>❖ four-stage vacuum system for suction pressure down to approximately 0.05 kPa</li> <li>❖ Five-stage vacuum system for suction pressure down to approximately 0.001 kPa</li> </ul>

<u>Design Codes/ Standards</u>	<u>Quality Assurance</u>
<ul style="list-style-type: none"> <li>❖ HEI Standard for Steam Jet Vacuum Systems</li> <li>❖ ASME Sec.VIII</li> <li>❖ ASME B.31.1</li> <li>❖ ASME B.31.3</li> </ul>	



## Specifications of one Type

Item	Holding System		
Project	Parand Combined Cycle Power Plant Vacuum Package		
Purchaser	MAPNA Group		
Suction Flow Rate	Kg/hr	116	
Suction Pressure	kPa	3.4	
Suction Connection	in	10	



## Previous Projects

Equipment photos / Operation photos / Applications photos