

## Silencers

<u>Silencer</u> is a device used to reduce unwanted noise created by gas or steam flow in a pipeline. The noise produced is a combination of shock noise suddenly generated by the rapid reduction in pressure across the relief device and the noise created by the turbulent flow of gas.

<u>General Usage</u>	Typical Applications in Industries
They can reduce unwanted noise created by gas or steam flow in a pipeline discharging directly into the atmosphere (vent silencers) or discharging to another equipment or piping (inline silencers)	In <u>CHP plants, power plants</u> , <u>oil and gas industries</u> and <u>chemical plants</u> to Reduce the noise of:
<u>Advantages</u>	<ul> <li>Simple installation</li> <li>Economical</li> <li>Low maintenance cost</li> <li>Simple and compact</li> <li>No moving parts</li> <li>working with all types of gases</li> <li>Long lifetime</li> <li>Safe and reliable operation</li> <li>Manufactured from various materials</li> </ul>
<u>Applicable Materials</u>	<ul> <li>Carbon Steel</li> <li>Stainless Steel</li> <li>Low Alloy Steel</li> </ul>

Design Codes/Standards	<u>Quality Assurance</u>
✤ ASME Sec. VIII, div. 1	
✤ ASTM E477	

<u>Kara Sanat Silencers</u>	<ul> <li>Custom design</li> </ul>
Advantages:	<ul> <li>Superior acoustic performance</li> </ul>
	<ul> <li>Lighter, less space &amp; support structure</li> </ul>
	♦ Noise reduction of high flow rates with high pressure and
	temperature
	<ul> <li>No limit of operating pressure, temperature and flow rate</li> </ul>
	Producing as sliding nozzle type or expansion joint to eliminate
	nozzle loads



Kara Sanat SilencersTypes:Specifications of one TypeItemProjectPurchaserNoise Source	<ul> <li><u>Vent Silencer:</u> Applicable when gas or steam flow in a pipeline discharges directly into the atmosphere. Both vertical and horizontal installation is possible.</li> <li><u>Inline Silencer:</u> Applicable when gas or steam flow in a pipeline discharges to another equipment or piping. Both vertical and horizontal installation is possible.</li> </ul>									
Each Valve Upstream Pressure	bara	106	109	102	100	4				
Each Valve Upstream Temperature	°C	316	316	528	528	380				
Total Flow Rate	kg/hr	255852	2				33.4			
Discharge Pressure	bara	1								

Previous Projects

Equipment photos / Operation photos / Applications photos